

# TECHNICAL DATA SHEET

INTERCAST PREMIUM

Frontlit 510 Gloss and Matt

CT-FL 510  
GLOSS and MATT

Item	Description	Specification	
Fabric Structure	Fabric Tenacity (DIN EN ISO 2060)	High Tenacity Yarns 100% PES (1000D*1000D)	
	Construction (Weaving)	20*20/inch <sup>2</sup>	
	Weight of Fabric	170 gr/m <sup>2</sup>	
	Breaking Tensile Strength DIN 53354	Warp: 2200/Weft:1900	N/5 cm
	Tearing Strength DIN 53356	Warp: 300/Weft:250	N/5 cm
Intercast Structure	Type of Structure	Cast Coated Fabric plus Calibrated Bi-Lamination	
	Calibrated Bilamination Adhesion DIN 53357	80 N/5 cm	
	Total Weight of the Composite	510 ± 10 gr/m <sup>2</sup>	
	Surface Finish	Gloss and Matt	
	Colour	White (One Side Printing)	
	Available Sizes	1,12 / 1,37/ 1,60 / 2,20 /3,20 m x 30/50 m	

Applications	Good digital printable, high intensity and durability. Especially for indoor and outdoor applications such as signage, wide-format digital printing, banner, posters etc.
Storage Period	2 years at the temperature limit of -5 °C / +45 °C. To be kept in dry places and within the original packaging.
Technical Limitation	The product can resist at the operating temperature of -20 °C / +60 °C. The product can resist at the limit temperature of -30 °C / +70 °C for a very short time.
Printing Compatibility	<ul style="list-style-type: none"><li>- Suitable for Digital and Silk Screen printing.</li><li>- Suitable for solvent, eco-solvent, UV inks and Latex (Latex: tested on Mimaki JV400LX and HP L26500; when working with other machines, tests before printing are recommended).</li><li>-All tests are made with the original printer manufacturer's inks on the following equipments: Roland, Mimaki, Scitex, GDI, Vutex, Dust and HP.</li><li>- Notes: due to the wide number of ink producers and Digital Printing machines, weather conditions and printing variability, testing before printing is recommended.</li></ul>
Options	The product is classified in class 2 as flame retardant. It can be produced in class 1 without any variation to its characteristics.
REACH Regulation	Complying with the Italian Decree-Law nbr. 133 issued on 14.09.2009 published on the Italian Gazzetta Ufficiale, we inform that the substance Bis(2-ethyl(hexyl)phthalate (DEHP) is present in a concentration of 16,66%. For further information, please refer to the certified copy available of the analyses worked out on the substances taken into consideration by REACH (Registration Evaluation Authorization of CHemicals).
Notes	<p><i>Published information is based upon research and information which the Company believes to be reliable although such information does not constitute a warranty.</i></p> <p><i>Because of the variety of uses of the products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. The seller shall not be liable for damages in excess of the purchase price of the product nor for incidental or consequential damages. All specifications are subject to changes without prior notice.</i></p>