

## TECHNICAL DATA SHEET - SIGN VINYL - PVC VINYL TEXTURED EFFECT

# **CRAFTAC C1000 Series**

## **DESCRIPTION:**

Film consisting of an 75µm cadmium free highly stabilized monomeric calendered PVC which has been coated with a silver permanent solvent acrylic based pressure sensitive adhesive. Craftac textured films can be easily cut and applied allowing you to turn any flat surface into a work of art. You can add colour and texture creating an entirely new visual effect. Effects available are Tapestry, Brushstroke, Linen and Wood.

 FILM FEATURES:
 Average values
 Standard

 Thickness (μm):
 75μm
 +/-5%

 Toppile strength (N/25mm):
 min. 20

Tensile strength (N/25mm): min. 20
Elongation at break (%): min.80
Shrinkage (mm): <0.4

after 168hours at 70℃.

## LINER:

140gr/m² double sided polyethylene coated silicone paper liner. No backprint. Stable under hygrometric variations.

## **ADHESIVE FEATURES:**

Initial tack: 5,5 N/cm

Resistance: the adhesive is resistant to most chemical agents (alcohol, petrol, diluted acids, salt spray and oils)

#### **ADHESIVE:**

Silver solvent acrylic based permanent adhesive.

Immediate and permanent adhesion, suitable for wet application.

#### **USER INSTRUCTIONS:**

Craftac textured films can be easily cut and applied allowing you to turn any flat surface into a work of art. You can add colour and texture creating an entirely new visual effect.

Application temperature:  $+10 \,^{\circ}\text{C}$  to  $+40 \,^{\circ}\text{C}$ Service temperature:  $+10 \,^{\circ}\text{C}$  to  $+90 \,^{\circ}\text{C}$ 

## **SAFETY DATA:**

When used under normal conditions, this product does not generate or release any dangerous substances or hazardous chemicals. This is a non-hazardous product in accordance with the current GefStoffV and EU criteria. Therefore it is not necessary to prepare a MSDS for this product. The MSDS would serve only comply with the regulation to supply information in accordance with REACH Regulation (EC) No. 1907/2006 and are available on request from the manufacturer. This product is a non-hazardous product with regards to transportation legislation; neither does it contain substances that are hazardous to water within the meaning of the federal water act. After use, dispose of the waste product in accordance with the local / national authorities' guidelines.

#### STORAGE:

3 years when stored in the original packaging between 10 °C and 20 °C at 50% relative humidity.

## **DURABILITY:**

Vertical outdoor exposure max: 3 years, reduced if horizontal.

#### **ROLL INFORMATION:**

Roll dimensions and net weights 610mm x 45m 9kg

Manufactured in the USA.

## NOTE

This product is not manufactured by HEXIS S.A. (France). It has been manufactured and supplied to HEXIS UK Ltd under the request and specifications supplied by HEXIS UK Ltd to the relevant chosen supplier. The above data is given in good faith to provide an indication of the performance of the product to the potential purchaser. The purchaser should carefully consider the suitability of each product for its intended target use and the purchaser should further assume all risks in connection with any such use. HEXIS UK Ltd shall not be liable for damages in excess of the purchase price of the product nor for incidental nor consequential loss.