

# K75000 Series Glitter Cast Vinyl

These premium quality cast vinyl films are intended for use in all exterior marking and signage applications where an additional sparkle effect is required.

The films have the ultimate properties for outdoor durability and are suitable for graphics on equipment, signage and graphics.

The materials are able to be used on smooth, flat and gently contoured surfaces and are available in a limited range of bright colours. Custom colour matching is offered to suit specific requirements. (subject to minimum quantities).

CHARACTERISTIC	TEST METHOD	TYPICAL VALUE
Film Thickness	ISO 4591:1992	0.070mm
Adhesive Thickness	ISO 4591:1992	0.030mm
Adhesive Type		Coloured Permanent Cross-Linking Acrylic
Release Liner		150gsm PE Coated Printed Grey
Storage		Two years, out of direct sunlight at 23°C and 50% humidity
Tensile	ISO 527:1996	>5.0 N/mm <sup>2</sup>
Elongation	ISO 527:1996	>75%
Adhesion 20 Mins/90°	FINAT FTM2/Stainless Steel	325 N/Metre
Adhesion 20 Mins/180°	FINAT FTM1/Stainless Steel	435 N/Metre
Adhesion 24 Hrs/180°	FINAT FTM1/Stainless Steel	450 N/Metre
Static Shear (25 x 25mm)	FINAT FTM8/Stainless Steel	>12 hours
Dimensional Stability (150 x 150mm/48 hours/70°C)	FTM14/Aluminium	<0.4mm
Gloss 60°	ASTM 523-89	>85%
Flammability		Self Extinguishing
Artificial Weathering	Atlas Xenon arc	>2000 hours
Weathering	Vertical Exposure/Mid Europe	10-12 Years
Application Temperature	Clean, dry surface	+8°C to 25°C
Service Temperature		-40°C to +105°C
<b>Resistance to various liquids after application and conditioned for 24 hours at 23°C. Results examined 1 hour after test.</b>		
Humidity	24 hours at 38°C and 100%	No Effect
Water (Distilled)	24 hours at 32°C	No Effect
Sea Water	1 year Mid Tide (BS 5609:1986)	No Effect
Reference Fuel	1 hour at 23°C	Very Slight Film Softening
Diesel Fuel	1 hour at 23°C	No Effect
SAE Motor Oil	24 hours at 23°C	No Effect
Antifreeze/Water (1:1)	24 hours at 23°C	No Effect
Detergent Solution	8 hours at 65°C	No Effect
Hydraulic Oil	24 hours at 23°C	No Effect
Battery Acid	24 hours at 23°C	No Effect

Although we have good control of the colour production at KPMF, it is advisable to avoid using different batches of material for the same end application.