## **Product Construction Sheet**

Film Positive Polyester

DESCRIPTION:

This is a one side topcoated thermal transfer printable clear polyester film without adhesive.				
PRODUCT DATA	VALUE		TEST METHOD	
PHYSICAL PROPERTIES				
Thickness (micron)	Film: 175	+/- 10 %	ASTM D 3652	
Dimensional Stability (%)	No shrin	age observed	On Al panel at 70°C for 24 hr.	
ADHESION PROPERTIES**				
Adhesion from (N/m)				
Stainless Steel Acrylic Polypropylene	n/a n/a n/a		FTM 1	
Expected Shear (hours)	n/a		FTM 8	
Tack (gm/sq cm)	n/a		ASTM D 2979	
** For guidance only This data is based on limited test results due to the custom nature of this product, not to be used for setting specifications.				
EXPECTED EXTERIOR LIFE	Two years	3		
SERVICE TEMPERATURE RANGE	-40`C to	-40°C to 150°C		
MINIMUM APPLICATION TEMPERATO				
STORAGE STABILITY	Two years	Two years stored at 21`C and 50% RH		